



NOTES:

1. ALL WELDING SHALL BE TO THE REQUIREMENTS OF NZ 3404/AS1554.1.
2. ALL FILLET WELDS TO BE A MINIMUM OF 6mm LEG LENGTH CONTINUOUS WELDS UNLESS NOTED OTHERWISE
2. ALL WELDS TO BE CATEGORY SP.
3. STEEL GRADES SHALL BE:
 - ALL BOLTS & FITTINGS - GRADE 8.8
 - PLATES - GRADE 250
 - BASE PLATES & ANGLES - GRADE 250
4. ALL STEEL WORK TO BE HOT DIPPED GALVANISED TO COMPLY WITH AS/NZS 1650 AND SHALL BE UNIFORMLY COVERED TO A WEIGHT OF 500gm/m. NUTS, BOLTS WASHERS AND FIXINGS SHALL BE UNIFORMLY COVERED TO A WEIGHT OF 300gm/m.
5. ALL CORNER AND SHARP EDGES TO BE GROUND SMOOTH BEFORE GALVANISING.
6. MATERIAL USED FOR CONSTRUCTION
 - 12mm CODE 1004S BY STEEL AND TUBE OR EQUIVALENT



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TITLE:

STEEL POLE STEP

A4

REV

1

VERSION DATE:
15.10.2015

PROJECT No.
TEMPORARY ONE

SCALES: ORIGINAL 1:1MTRS
REDUCED

DRAWING No:

MAMMOTH TEMP-STEP-01